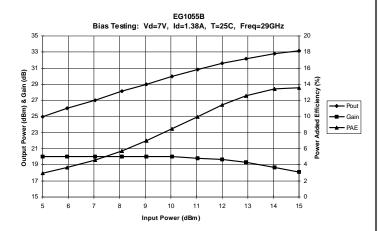


# **Ka Band 2 Watt Power Amplifier**

### **TGA1055-EPU**

### **Key Features and Performance**

- 0.25 um pHEMT Technology
- 20 dB Nominal Gain
- 2W Nominal Pout
- -30 dBc IMR3 @ 26 dBm SCL
- Bias 7V @ 1.4 A
- Chip Dimensions 5.89 mm x 3.66 mm



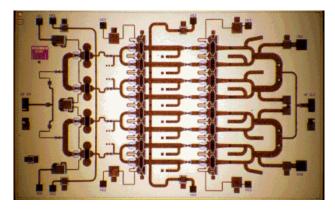
Preliminary Pout, Gain and PAE Data at 29GHz

# **Primary Applications**

- LMDS
- Point-to-Point Radio
- Satellite Ground Terminal

### **Release Status**

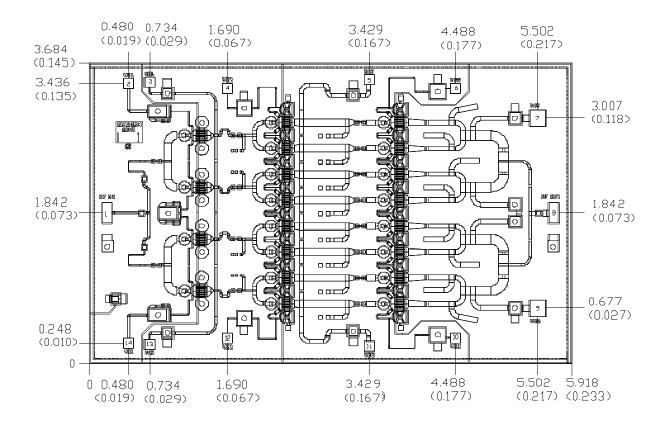
 Currently shipping Engineering Prototype Units



Chip Dimensions 5.89 mm x 3.66 mm



## **Advance Product Information**



Units: millimeters (inches)

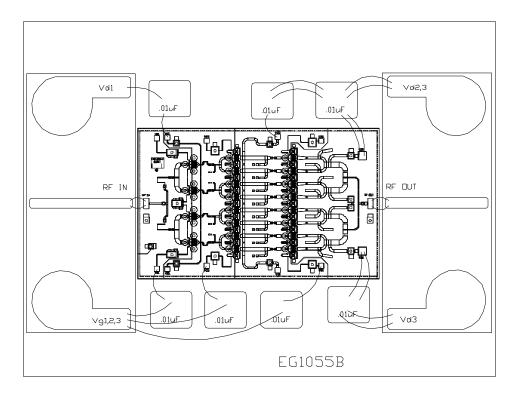
Thickness; 0.1016 (0.004) (reference only)

Chip edge to bond pad dimensions are shown to center of bond pad Chip side tolerance:  $\pm /-0.0508$  (0.002)

Bond Pad	#1 (RF Input)	0.125 × 0.250	$(0.005 \times 0.001)$
Bond Pad	#2, & #14 (Vg1)	$0.125 \times 0.125$	$(0.005 \times 0.005)$
Bond Pad	#3, & #13 (Vd1)	$0.125 \times 0.125$	$(0.005 \times 0.005)$
Bond Pad	#4, & #12 (Vg2)	$0.125 \times 0.125$	(0.005 × 0.005)
Bond Pad	#5, & #11 (Vd2)	$0.125 \times 0.125$	(0.005 × 0.005)
Bond Pad	#6, & #10 (Vg3)	$0.125 \times 0.125$	$(0.005 \times 0.005)$
	#7, & #9 (Vd3)	$0.200 \times 0.200$	$(0.008 \times 0.008)$
Bond Pad	#8 (RF Output)	0.125 × 0.250	(0.005 × 0.001)

### **Advance Product Information**





#### Chip Assembly and Bonding Diagram

#### Reflow process assembly notes:

- AuSn (80/20) solder with limited exposure to temperatures at or above 300 &C
- alloy station or conveyor furnace with reducing atmosphere
- no fluxes should be utilized
- coefficient of thermal expansion matching is critical for long-term reliability
- storage in dry nitrogen atmosphere

#### Component placement and adhesive attachment assembly notes:

- vacuum pencils and/or vacuum collets preferred method of pick up
- avoidance of air bridges during placement
- force impact critical during auto placement
- organic attachment can be used in low-power applications
- curing should be done in a convection oven; proper exhaust is a safety concern
- microwave or radiant curing should not be used because of differential heating
- coefficient of thermal expansion matching is critical

### Interconnect process assembly notes:

- thermosonic ball bonding is the preferred interconnect technique
- force, time, and ultrasonics are critical parameters
- aluminum wire should not be used
- discrete FET devices with small pad sizes should be bonded with 0.0007-inch wire
- maximum stage temperature: 200 C

GaAs MMIC devices are susceptible to damage from Electrostatic Discharge. Proper precautions should be observed during handling, assembly and test.