

PCA9543A

2-channel I²C switch with interrupt logic and reset

Rev. 03 — 21 March 2005

Product data sheet

1. General description

The PCA9543A is a bi-directional translating switch, controlled by the I²C-bus. The SCL/SDA upstream pair fans out to two downstream pairs, or channels. Any individual SCx/SDx channels or combination of channels can be selected, determined by the contents of the programmable control register. Two interrupt inputs, INTO and INT1, one for each of the downstream pairs, are provided. One interrupt output, INT, which acts as an AND of the two interrupt inputs, is provided.

An active LOW reset input allows the PCA9543A to recover from a situation where one of the downstream I²C-buses is stuck in a LOW state. Pulling the RESET pin LOW resets the I²C-bus state machine and causes all the channels to be deselected, as does the internal power-on reset function.

The pass gates of the switches are constructed such that the V_{DD} pin can be used to limit the maximum high voltage which will be passed by the PCA9543A. This allows the use of different bus voltages on each SCx/SDx pair, so that 1.8 V, 2.5 V, or 3.3 V parts can communicate with 5 V parts without any additional protection. External pull-up resistors pull the bus up to the desired voltage level for each channel. All I/O pins are 5 V tolerant.

2. Features

- 1-of-2 bi-directional translating switches
- I²C-bus interface logic; compatible with SMBus standards
- 2 active LOW interrupt inputs
- Active LOW interrupt output
- Active LOW reset input
- 2 address pins allowing up to 4 devices on the I²C-bus
- Channel selection via I²C-bus, in any combination
- Power-up with all switch channels deselected
- Low R_{on} switches
- Allows voltage level translation between 1.8 V, 2.5 V, 3.3 V and 5 V buses
- No glitch on power-up
- Supports hot insertion
- Low standby current
- Operating power supply voltage range of 2.3 V to 5.5 V
- 5 V tolerant inputs
- 0 kHz to 400 kHz clock frequency
- ESD protection exceeds 2000 V HBM per JESD22-A114, 200 V MM per JESD22-A115, and 1000 V CDM per JESD22-C101
- Latch-up testing is done to JEDEC Standard JESD78 which exceeds 100 mA



2-channel I²C switch with interrupt logic and reset

■ Packages offered: SO14, TSSOP14

3. Ordering information

Table 1: Ordering information

 $T_{amb} = -40 \,^{\circ}C$ to $+85 \,^{\circ}C$

PCA9543AD PCA9543APW	Package		
	Name	Description	Version
PCA9543AD	SO14	plastic small outline package; 14 leads; body width 3.9 mm	SOT108-1
PCA9543APW	TSSOP14	plastic thin shrink small outline package; 14 leads; body width 4.4 mm	SOT402-1

Standard packing quantities and other packaging data are available at www.standardproducts.philips.com/packaging.

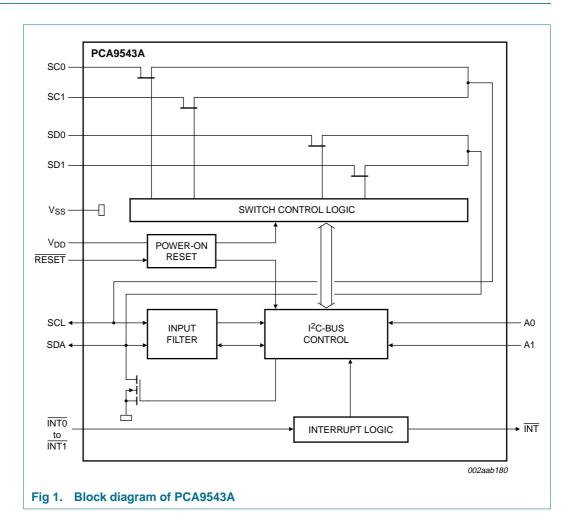
4. Marking

Table 2: Marking codes

Type number	Topside mark
PCA9543AD	PCA9543AD
PCA9543APW	PA9543A



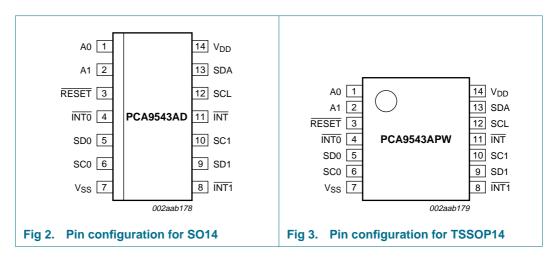
5. Block diagram



2-channel I²C switch with interrupt logic and reset

6. Pinning information

6.1 Pinning



6.2 Pin description

Table 3: Pin description

Symbol	Pin	Description
A0	1	address input 0
A1	2	address input 1
RESET	3	active LOW reset input
ĪNT0	4	active LOW interrupt input 0
SD0	5	serial data 0
SC0	6	serial clock 0
V _{SS}	7	supply ground
ĪNT1	8	active LOW interrupt input 1
SD1	9	serial data 1
SC1	10	serial clock 1
ĪNT	11	active LOW interrupt output
SCL	12	serial clock line
SDA	13	serial data line
V_{DD}	14	supply voltage

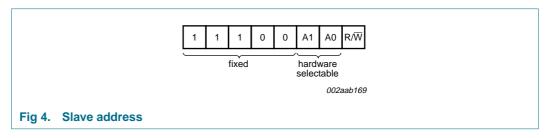
2-channel I²C switch with interrupt logic and reset

7. Functional description

Refer to Figure 1 "Block diagram of PCA9543A" on page 3.

7.1 Device address

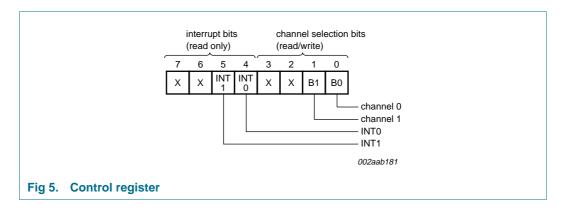
Following a START condition, the bus master must output the address of the slave it is accessing. The address of the PCA9543A is shown in Figure 4. To conserve power, no internal pull-up resistors are incorporated on the hardware selectable address pins and they must be pulled HIGH or LOW.



The last bit of the slave address defines the operation to be performed. When set to logic 1 a read is selected, while a logic 0 selects a write operation.

7.2 Control register

Following the successful acknowledgement of the slave address, the bus master will send a byte to the PCA9543A, which will be stored in the control register. If multiple bytes are received by the PCA9543A, it will save the last byte received. This register can be written and read via the I²C-bus.



7.2.1 Control register definition

One or several SCx/SDx downstream pair, or channel, is selected by the contents of the control register. This register is written after the PCA9543A has been addressed. The 2 LSBs of the control byte are used to determine which channel is to be selected. When a channel is selected, the channel will become active after a STOP condition has been placed on the I²C-bus. This ensures that all SCx/SDx lines will be in a HIGH state when the channel is made active, so that no false conditions are generated at the time of connection.

2-channel I²C switch with interrupt logic and reset

Table 4: Control register: Write—channel selection; Read—channel status

D7	D6	INT1	INT0	D3	D2	B1	В0	Command
V	Х	X	X	Х	Х	Х	0	channel 0 disabled
^	^	^	^	^	^	^	1	channel 0 enabled
V	Х	X	X	Х	~	0	V	channel 1 disabled
^	^	^	^	^	^	1	— X	channel 1 enabled
0	0	0	0	0	0	0	0	no channel selected; power-up/reset default state

Remark: Channel 0 and channel 1 can be enabled at the same time. Care should be taken not to exceed the maximum bus capacitance.

7.2.2 Interrupt handling

The PCA9543A provides 2 interrupt inputs, one for each channel, and one open-drain interrupt output. When an interrupt is generated by any device, it will be detected by the PCA9543A and the interrupt output will be driven LOW. The channel need not be active for detection of the interrupt. A bit is also set in the control register.

Bit 4 and bit 5 of the control register corresponds to the INTO and INT1 inputs of the PCA9543A, respectively. Therefore, if an interrupt is generated by any device connected to channel 1, the state of the interrupt inputs is loaded into the control register when a read is accomplished. Likewise, an interrupt on any device connected to channel 0 would cause bit 4 of the control register to be set on the read. The master can then address the PCA9543A and read the contents of the control register to determine which channel contains the device generating the interrupt. The master can then reconfigure the PCA9543A to select this channel, and locate the device generating the interrupt and clear it.

It should be noted that more than one device can provide an interrupt on a channel, so it is up to the master to ensure that all devices on a channel are interrogated for an interrupt.

The interrupt inputs may be used as general purpose inputs if the interrupt function is not required.

If unused, interrupt input(s) must be connected to $V_{\mbox{\scriptsize DD}}$ through a pull-up resistor.

Table 5: Control register: Read—interrupt

7	6	INT1	INT0	3	2	B1	В0	Command
V	V	V	0	v	V	V	~	no interrupt on channel 0
^	X >	^	1		^	^	^	interrupt on channel 0
V	V	0	~	v	V	~	~	no interrupt on channel 1
^	^	1	_ ^	^	^	^	^	interrupt on channel 1

Remark: Two interrupts can be active at the same time.

7.3 RESET input

The $\overline{\text{RESET}}$ input is an active LOW signal which may be used to recover from a bus fault condition. By asserting this signal LOW for a minimum of t_{WL} , the PCA9543A will reset its registers and I²C-bus state machine and will deselect all channels. The $\overline{\text{RESET}}$ input must be connected to V_{DD} through a pull-up resistor.

Product data sheet

6 of 24

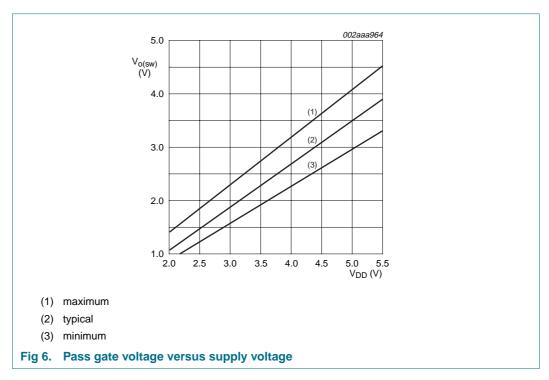
2-channel I²C switch with interrupt logic and reset

7.4 Power-On Reset (POR)

When power is applied to V_{DD} , an internal Power-on reset holds the PCA9543A in a reset condition until V_{DD} has reached V_{POR} . At this point, the reset condition is released and the PCA9543A registers and I²C-bus state machine are initialized to their default states—all zeroes—causing all the channels to be deselected. Thereafter, V_{DD} must be lowered below 0.2 V to reset the device.

7.5 Voltage translation

The pass gate transistors of the PCA9543A are constructed such that the V_{DD} voltage can be used to limit the maximum voltage that will be passed from one I^2C -bus to another.



<u>Figure 6</u> shows the voltage characteristics of the pass gate transistors (note that the graph was generated using the data specified in <u>Section 11 "Static characteristics"</u> of this data sheet). In order for the PCA9543A to act as a voltage translator, the $V_{o(sw)}$ voltage should be equal to, or lower than the lowest bus voltage. For example, if the main bus was running at 5 V, and the downstream buses were 3.3 V and 2.7 V, then $V_{o(sw)}$ should be equal to or below 2.7 V to effectively clamp the downstream bus voltages. Looking at <u>Figure 6</u>, we see that $V_{o(sw)(max)}$ will be at 2.7 V when the PCA9543A supply voltage is 3.5 V or lower, so the PCA9543A supply voltage could be set to 3.3 V. Pull-up resistors can then be used to bring the bus voltages to their appropriate levels (see <u>Figure 13</u>).

More Information can be found in Application Note *AN262: PCA954X family of I2C/SMBus multiplexers and switches*.

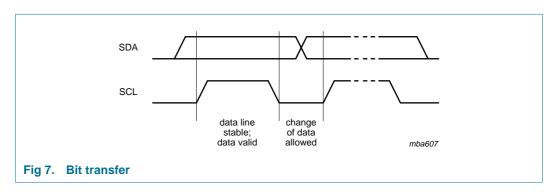
2-channel I²C switch with interrupt logic and reset

8. Characteristics of the I²C-bus

The I²C-bus is for 2-way, 2-line communication between different ICs or modules. The two lines are a serial data line (SDA) and a serial clock line (SCL). Both lines must be connected to a positive supply via a pull-up resistor when connected to the output stages of a device. Data transfer may be initiated only when the bus is not busy.

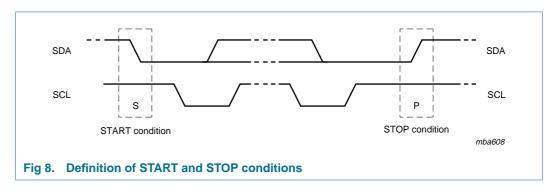
8.1 Bit transfer

One data bit is transferred during each clock pulse. The data on the SDA line must remain stable during the HIGH period of the clock pulse as changes in the data line at this time will be interpreted as control signals (see Figure 7).



8.2 START and STOP conditions

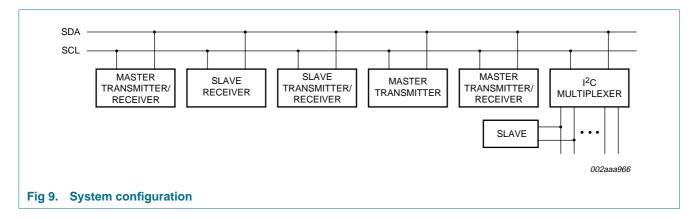
Both data and clock lines remain HIGH when the bus is not busy. A HIGH-to-LOW transition of the data line while the clock is HIGH is defined as the START condition (S). A LOW-to-HIGH transition of the data line while the clock is HIGH is defined as the STOP condition (P) (see Figure 8).



2-channel I²C switch with interrupt logic and reset

8.3 System configuration

A device generating a message is a 'transmitter', a device receiving is the 'receiver'. The device that controls the message is the 'master' and the devices which are controlled by the master are the 'slaves' (see Figure 9).

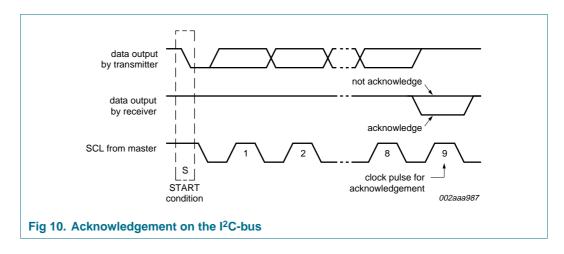


8.4 Acknowledge

The number of data bytes transferred between the START and the STOP conditions from transmitter to receiver is not limited. Each byte of eight bits is followed by one acknowledge bit. The acknowledge bit is a HIGH level put on the bus by the transmitter, whereas the master generates an extra acknowledge related clock pulse.

A slave receiver which is addressed must generate an acknowledge after the reception of each byte. Also, a master must generate an acknowledge after the reception of each byte that has been clocked out of the slave transmitter. The device that acknowledges has to pull down the SDA line during the acknowledge clock pulse, so that the SDA line is stable LOW during the HIGH period of the acknowledge related clock pulse; setup and hold times must be taken into account.

A master receiver must signal an end of data to the transmitter by not generating an acknowledge on the last byte that has been clocked out of the slave. In this event, the transmitter must leave the data line HIGH to enable the master to generate a STOP condition.



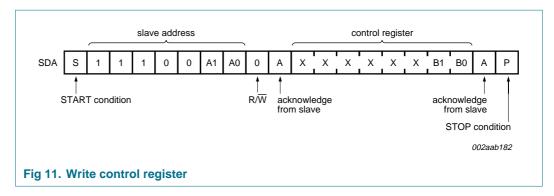
Product data sheet

9 of 24

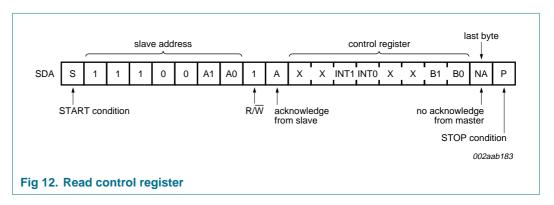
2-channel I²C switch with interrupt logic and reset

8.5 Bus transactions

Data is transmitted to the PCA9543A control register using the Write mode as shown in Figure 11.

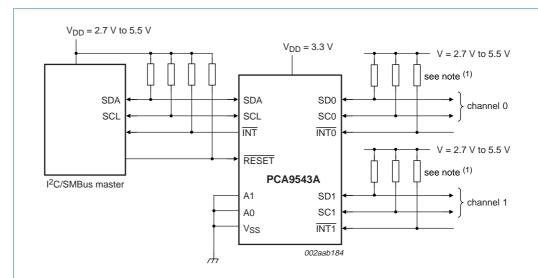


Data is read from PCA9543A using the Read mode as shown in Figure 12.



2-channel I²C switch with interrupt logic and reset

9. Application design-in information



(1) If the device generating the interrupt has an open-drain output structure or can be 3-stated, a pull-up resistor is required.

If the device generating the interrupt has a totem-pole output structure and cannot be 3-stated, a pull-up resistor is not required.

The interrupt inputs should not be left floating.

Fig 13. Typical application

10. Limiting values

Table 6: Limiting values

In accordance with the Absolute Maximum Rating System (IEC 60134). Voltages are referenced to V_{SS} (ground = 0 V). [1]

Symbol	Parameter	Conditions	Min	Max	Unit
V_{DD}	supply voltage		-0.5	+7.0	V
V_{I}	input voltage		-0.5	+7.0	V
I _I	input current		-	±20	mA
Io	output current		-	±25	mA
I_{DD}	supply current		-	±100	mA
I _{SS}	ground supply current		-	±100	mA
P _{tot}	total power dissipation		-	400	mW
T _{stg}	storage temperature		-60	+150	°C
T _{amb}	operating ambient temperature		-40	+85	°C

^[1] The performance capability of a high-performance integrated circuit in conjunction with its thermal environment can create junction temperatures which are detrimental to reliability. The maximum junction temperature of this integrated circuit should not exceed 150 °C.

Product data sheet

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11. Static characteristics

Table 7: **DC** characteristics

 V_{DD} = 2.3 V to 3.6 V; V_{SS} = 0 V; T_{amb} = -40 °C to +85 °C; unless otherwise specified. See <u>Table 8 on page 13</u> for V_{DD} = 4.5 V to 5.5 V.[1]

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
Supply						
V_{DD}	supply voltage		2.3	-	3.6	V
I _{DD}	supply current	Operating mode; $V_{DD} = 3.6 \text{ V}$; no load; $V_{I} = V_{DD}$ or V_{SS} ; $f_{SCL} = 100 \text{ kHz}$	-	40	100	μΑ
I _{stb}	standby current	Standby mode; $V_{DD} = 3.6 \text{ V}$; no load; $V_{I} = V_{DD} \text{ or } V_{SS}$; $f_{SCL} = 0 \text{ kHz}$	-	0.2	1	μΑ
V_{POR}	power-on reset voltage	no load; V _I = V _{DD} or V _{SS}	[2] _	1.6	2.1	V
Input SC	L; input/output SDA					
V_{IL}	LOW-level input voltage		-0.5	-	$0.3V_{DD}$	V
V _{IH}	HIGH-level input voltage		0.7V _{DD}	-	6	V
I _{OL}	LOW-level output current	V _{OL} = 0.4 V	3	-	-	mA
		V _{OL} = 0.6 V	6	-	-	mA
IL	leakage current	$V_I = V_{DD}$ or V_{SS}	-1	-	+1	μΑ
C _i	input capacitance	$V_I = V_{SS}$	-	9	10	pF
Select in	puts A0, A1, INTO, INT1, RE	SET				
V _{IL}	LOW-level input voltage		-0.5	-	0.3V _{DD}	V
V _{IH}	HIGH-level input voltage		0.7V _{DD}	-	$V_{DD} + 0.5$	V
ILI	input leakage current	$V_I = V_{DD}$ or V_{SS}	-1	-	+1	μΑ
Ci	input capacitance	$V_{I} = V_{SS}$	-	1.6	3	pF
Pass gat	e					
R _{on}	on-state resistance	$V_{DD} = 3.0 \text{ to } 3.6 \text{ V}; V_{O} = 0.4 \text{ V};$ $I_{O} = 15 \text{ mA}$	5	11	30	Ω
		V_{DD} = 2.3 V to 2.7 V; V_{O} = 0.4 V; I_{O} = 10 mA	7	16	55	Ω
V _{o(sw)}	switch output voltage	$V_{i(sw)} = V_{DD} = 3.3 \text{ V}; I_{o(sw)} = -100 \mu\text{A}$	-	1.9	-	V
		$V_{i(sw)} = V_{DD} = 3.0 \text{ V to } 3.6 \text{ V};$ $I_{o(sw)} = -100 \mu\text{A}$	1.6	-	2.8	V
		$V_{i(sw)} = V_{DD} = 2.5 \text{ V}; I_{o(sw)} = -100 \mu\text{A}$	-	1.5	-	V
		$V_{i(sw)} = V_{DD} = 2.5 \text{ V to } 2.7 \text{ V};$ $I_{o(sw)} = -100 \mu\text{A}$	1.1	-	2.0	V
IL	leakage current	$V_I = V_{DD}$ or V_{SS}	-1	-	+1	μΑ
C _{io}	input/output capacitance	$V_I = V_{SS}$	-	3	5	pF
INT outp	ut					
I _{OL}	LOW-level output current	V _{OL} = 0.4 V	3	-	-	mA
I _{OH}	HIGH-level output current		-	-	+100	μΑ

^[1] For operation between published voltage ranges, refer to the worst-case parameter in both ranges.

V_{DD} must be lowered to 0.2 V in order to reset part.

2-channel I²C switch with interrupt logic and reset

Table 8: DC characteristics

 V_{DD} = 4.5 V to 5.5 V; V_{SS} = 0 V; T_{amb} = -40 °C to +85 °C; unless otherwise specified. See <u>Table 7 on page 12</u> for V_{DD} = 2.3 V to 3.6 V.[1]

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
Supply						
V_{DD}	supply voltage		4.5	-	5.5	V
I _{DD}	supply current	Operating mode; $V_{DD} = 5.5 \text{ V}$; no load; $V_i = V_{DD}$ or V_{SS} ; $f_{SCL} = 100 \text{ kHz}$	-	25	100	μΑ
I _{stb}	standby current	Standby mode; $V_{DD} = 5.5 \text{ V}$; no load; $V_{I} = V_{DD}$ or V_{SS} ; $f_{SCL} = 0 \text{ kHz}$	-	0.2	1	μΑ
V _{POR}	power-on reset voltage	no load; $V_I = V_{DD}$ or V_{SS}	[2] _	1.7	2.1	V
Input SCL	; input/output SDA					
V_{IL}	LOW-level input voltage		-0.5	-	0.3V _{DD}	V
V _{IH}	HIGH-level input voltage		0.7V _{DD}	, -	6	V
I _{OL}	LOW-level output current	V _{OL} = 0.4 V	3	-	-	mΑ
		V _{OL} = 0.6 V	6	-	-	mΑ
IL	leakage current	$V_I = V_{DD}$ or V_{SS}	-1	-	+1	μΑ
Ci	input capacitance	$V_I = V_{SS}$	-	9	10	pF
Select inp	uts A0, A1, INTO to INT3, R	ESET				
V _{IL}	LOW-level input voltage		-0.5	-	$0.3V_{DD}$	V
V _{IH}	HIGH-level input voltage		0.7V _{DD}	, -	V _{DD} + 0.5	V
ILI	input leakage current	$V_I = V_{DD}$ or V_{SS}	– 1	-	+50	μΑ
Ci	input capacitance	$V_I = V_{SS}$	-	2	5	pF
Pass gate						
R _{on}	on-state resistance	V_{DD} = 4.5 V to 5.5 V; V_{O} = 0.4 V; I_{O} = 15 mA	4	9	24	Ω
$V_{o(sw)}$	switch output voltage	$V_{i(sw)} = V_{DD} = 5.0 \text{ V};$ $I_{o(sw)} = -100 \mu\text{A}$	-	3.6	-	V
		$V_{i(sw)} = V_{DD} = 4.5 \text{ V to } 5.5 \text{ V};$ $I_{o(sw)} = -100 \mu\text{A}$	2.6	-	4.5	V
IL	leakage current	$V_I = V_{DD}$ or V_{SS}	– 1	-	+100	μΑ
C _{io}	input/output capacitance	$V_I = V_{SS}$	-	3	5	pF
INT outpu	t					
I _{OL}	LOW-level output current	V _{OL} = 0.4 V	3	-	-	mΑ
I _{OH}	HIGH-level output current		-	-	+100	μΑ

^[1] For operation between published voltage ranges, refer to the worst-case parameter in both ranges.

^[2] V_{DD} must be lowered to 0.2 V in order to reset part.

2-channel I²C switch with interrupt logic and reset

12. Dynamic characteristics

Table 9: Dynamic characteristics

Symbol	Parameter	Conditions			rd-mode -bus	Fast-mode I ²	C-bus	Uni
				Min	Max	Min	Max	
t _{PD}	propagation delay from SDA to SDn, or SCL to SCn			-	0.3[1]	-	0.3[1]	ns
f _{SCL}	SCL clock frequency			0	100	0	400	kHz
t _{BUF}	bus free time between a STOP and START condition			4.7	-	1.3	-	μs
t _{HD;STA}	Hold time (repeated) START condition. After this period, the first clock pulse is generated.			4.0	-	0.6	-	μs
t_{LOW}	LOW period of the SCL clock			4.7	-	1.3	-	μs
t _{HIGH}	HIGH period of the SCL clock			4.0	-	0.6	-	μs
t _{SU;STA}	setup time for a repeated START condition			4.7	-	0.6	-	μs
t _{SU;STO}	setup time for STOP condition			4.0	-	0.6	-	μs
t _{HD;DAT}	data hold time			0 [2]	3.45	0 [2]	0.9	μs
t _{SU;DAT}	data setup time			250	-	100	-	ns
t _r	rise time of both SDA and SCL signals			-	1000	20 + 0.1C _b [3]	300	ns
t _f	fall time of both SDA and SCL signals			-	300	$20 + 0.1C_b$ [3]	300	μs
C _b	capacitive load for each bus line			-	400	-	400	μs
t _{SP}	pulse width of spikes which must be suppressed by the input filter			-	50	-	50	ns
t _{VD;DAT}	data valid time	HIGH-to-LOW	<u>[4]</u>	-	1	-	1	μs
		LOW-to-HIGH	<u>[4]</u>	-	0.6	-	0.6	μs
t _{VD;ACK}	data valid Acknowledge			-	1	-	1	μs
t _{v(INTnN-INTN)}	valid time from INTn to INT signal			-	4	-	4	μs
t _{d(INTnN-INTN)}	delay time from INTn to INT inactive			-	2	-	2	μs
t _{w(rej)L}	LOW-level rejection time	INTn inputs		1	-	1	-	ns
t _{w(rej)H}	HIGH-level rejection time	INTn inputs		500	-	500	-	ns
RESET								
t _{w(rst)L}	LOW-level reset time			4	-	4	-	ns
t _{rst}	reset time (SDA clear)			500	-	500	-	ns
t _{REC:STA}	recovery time to START condition			0	-	0	-	ns

^[1] Pass gate propagation delay is calculated from the 20 Ω typical R_{on} and the 15 pF load capacitance.

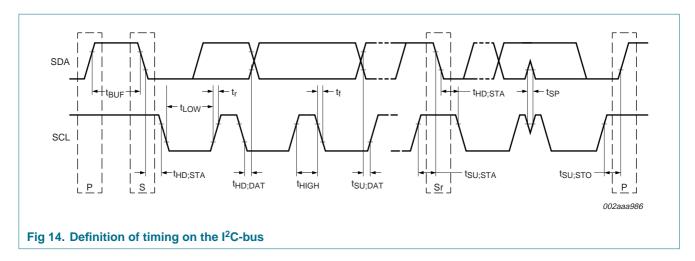
^[2] A device must internally provide a hold time of at least 300 ns for the SDA signal (referred to the $V_{IH(min)}$ of the SCL signal) in order to bridge the undefined region of the falling edge of SCL.

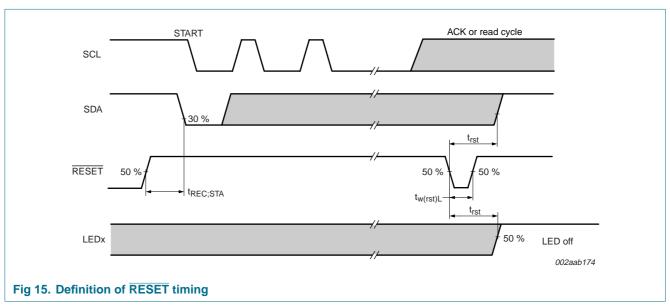
^[3] $C_b = \text{total capacitance of one bus line in pF.}$

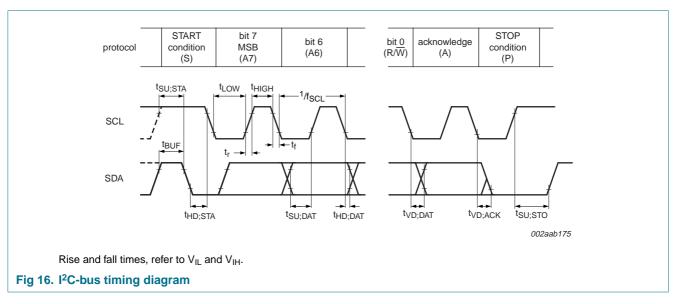
^[4] Measurements taken with 1 $k\Omega$ pull-up resistor and 50 pF load.

PCA9543A

2-channel I²C switch with interrupt logic and reset







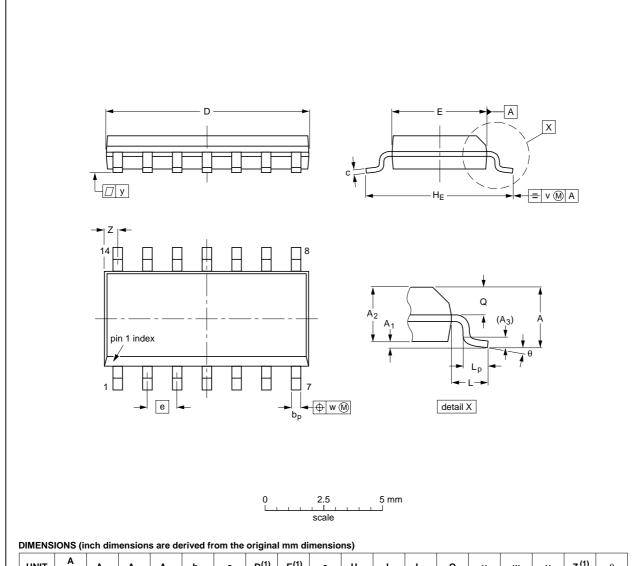
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13. Package outline

SO14: plastic small outline package; 14 leads; body width 3.9 mm

SOT108-1



UNIT	A max.	A ₁	A ₂	A ₃	bp	С	D ⁽¹⁾	E ⁽¹⁾	е	HE	L	Lp	Q	v	w	у	z ⁽¹⁾	θ
mm	1.75	0.25 0.10	1.45 1.25	0.25	0.49 0.36	0.25 0.19	8.75 8.55	4.0 3.8	1.27	6.2 5.8	1.05	1.0 0.4	0.7 0.6	0.25	0.25	0.1	0.7 0.3	8°
inches	0.069	0.010 0.004	0.057 0.049	0.01	1	0.0100 0.0075	0.35 0.34	0.16 0.15	0.05	0.244 0.228	0.041	0.039 0.016	0.028 0.024	0.01	0.01	0.004	0.028 0.012	0°

Note

Product data sheet

1. Plastic or metal protrusions of 0.15 mm (0.006 inch) maximum per side are not included.

OUTLINE		REFER	ENCES	EUROPEAN	ISSUE DATE
VERSION	IEC	JEDEC	JEITA	PROJECTION	ISSUE DATE
SOT108-1	076E06	MS-012			99-12-27 03-02-19

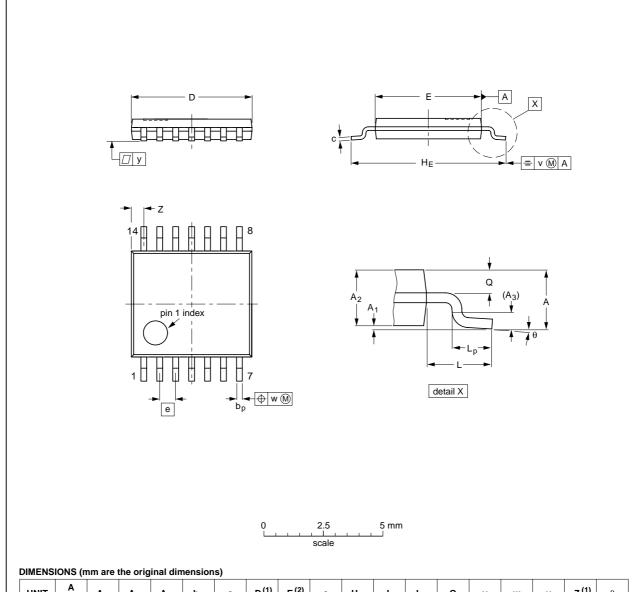
Fig 17. Package outline SOT108-1 (SO14)

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TSSOP14: plastic thin shrink small outline package; 14 leads; body width 4.4 mm

SOT402-1



				,		-,												
UNIT	A max.	A ₁	A ₂	А3	bp	С	D ⁽¹⁾	E ⁽²⁾	е	HE	L	Lp	Q	v	w	у	Z ⁽¹⁾	θ
mm	1.1	0.15 0.05	0.95 0.80	0.25	0.30 0.19	0.2 0.1	5.1 4.9	4.5 4.3	0.65	6.6 6.2	1	0.75 0.50	0.4 0.3	0.2	0.13	0.1	0.72 0.38	8° 0°

Notes

- 1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.
- 2. Plastic interlead protrusions of 0.25 mm maximum per side are not included.

OUTLINE		REFER	ENCES	EUROPEAN	ISSUE DATE	
VERSION	IEC	JEDEC	JEITA	PROJECTION		
SOT402-1		MO-153			99-12-27 03-02-18	
					03-02-18	

Fig 18. Package outline SOT402-1 (TSSOP14)

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2-channel I²C switch with interrupt logic and reset



14.1 Introduction to soldering surface mount packages

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our *Data Handbook IC26; Integrated Circuit Packages* (document order number 9398 652 90011).

There is no soldering method that is ideal for all surface mount IC packages. Wave soldering can still be used for certain surface mount ICs, but it is not suitable for fine pitch SMDs. In these situations reflow soldering is recommended.

14.2 Reflow soldering

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement. Driven by legislation and environmental forces the worldwide use of lead-free solder pastes is increasing.

Several methods exist for reflowing; for example, convection or convection/infrared heating in a conveyor type oven. Throughput times (preheating, soldering and cooling) vary between 100 seconds and 200 seconds depending on heating method.

Typical reflow peak temperatures range from 215 °C to 270 °C depending on solder paste material. The top-surface temperature of the packages should preferably be kept:

- below 225 °C (SnPb process) or below 245 °C (Pb-free process)
 - for all BGA, HTSSON..T and SSOP..T packages
 - for packages with a thickness ≥ 2.5 mm
 - for packages with a thickness < 2.5 mm and a volume ≥ 350 mm³ so called thick/large packages.
- below 240 °C (SnPb process) or below 260 °C (Pb-free process) for packages with a thickness < 2.5 mm and a volume < 350 mm³ so called small/thin packages.

Moisture sensitivity precautions, as indicated on packing, must be respected at all times.

14.3 Wave soldering

Conventional single wave soldering is not recommended for surface mount devices (SMDs) or printed-circuit boards with a high component density, as solder bridging and non-wetting can present major problems.

To overcome these problems the double-wave soldering method was specifically developed.

If wave soldering is used the following conditions must be observed for optimal results:

- Use a double-wave soldering method comprising a turbulent wave with high upward pressure followed by a smooth laminar wave.
- For packages with leads on two sides and a pitch (e):
 - larger than or equal to 1.27 mm, the footprint longitudinal axis is preferred to be parallel to the transport direction of the printed-circuit board;

9397 750 14316

2-channel I²C switch with interrupt logic and reset

 smaller than 1.27 mm, the footprint longitudinal axis must be parallel to the transport direction of the printed-circuit board.

The footprint must incorporate solder thieves at the downstream end.

 For packages with leads on four sides, the footprint must be placed at a 45° angle to the transport direction of the printed-circuit board. The footprint must incorporate solder thieves downstream and at the side corners.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Typical dwell time of the leads in the wave ranges from 3 seconds to 4 seconds at 250 °C or 265 °C, depending on solder material applied, SnPb or Pb-free respectively.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

14.4 Manual soldering

Fix the component by first soldering two diagonally-opposite end leads. Use a low voltage (24 V or less) soldering iron applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to $300\,^{\circ}$ C.

When using a dedicated tool, all other leads can be soldered in one operation within 2 seconds to 5 seconds between 270 °C and 320 °C.

14.5 Package related soldering information

Table 10: Suitability of surface mount IC packages for wave and reflow soldering methods

Package [1]	Soldering method		
	Wave	Reflow [2]	
BGA, HTSSONT 3, LBGA, LFBGA, SQFP, SSOPT 3, TFBGA, VFBGA, XSON	not suitable	suitable	
DHVQFN, HBCC, HBGA, HLQFP, HSO, HSOP, HSQFP, HSSON, HTQFP, HTSSOP, HVQFN, HVSON, SMS	not suitable 4	suitable	
PLCC [5], SO, SOJ	suitable	suitable	
LQFP, QFP, TQFP	not recommended [5] [6]	suitable	
SSOP, TSSOP, VSO, VSSOP	not recommended [7]	suitable	
CWQCCNL[8], PMFP[9], WQCCNL[8]	not suitable	not suitable	

^[1] For more detailed information on the BGA packages refer to the (*LF*)BGA Application Note (AN01026); order a copy from your Philips Semiconductors sales office.

Product data sheet

^[2] All surface mount (SMD) packages are moisture sensitive. Depending upon the moisture content, the maximum temperature (with respect to time) and body size of the package, there is a risk that internal or external package cracks may occur due to vaporization of the moisture in them (the so called popcorn effect). For details, refer to the Drypack information in the Data Handbook IC26; Integrated Circuit Packages; Section: Packing Methods.

^[3] These transparent plastic packages are extremely sensitive to reflow soldering conditions and must on no account be processed through more than one soldering cycle or subjected to infrared reflow soldering with peak temperature exceeding 217 °C \pm 10 °C measured in the atmosphere of the reflow oven. The package body peak temperature must be kept as low as possible.

2-channel I²C switch with interrupt logic and reset

- [4] These packages are not suitable for wave soldering. On versions with the heatsink on the bottom side, the solder cannot penetrate between the printed-circuit board and the heatsink. On versions with the heatsink on the top side, the solder might be deposited on the heatsink surface.
- [5] If wave soldering is considered, then the package must be placed at a 45° angle to the solder wave direction. The package footprint must incorporate solder thieves downstream and at the side corners.
- [6] Wave soldering is suitable for LQFP, QFP and TQFP packages with a pitch (e) larger than 0.8 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.65 mm.
- [7] Wave soldering is suitable for SSOP, TSSOP, VSO and VSSOP packages with a pitch (e) equal to or larger than 0.65 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.5 mm.
- [8] Image sensor packages in principle should not be soldered. They are mounted in sockets or delivered pre-mounted on flex foil. However, the image sensor package can be mounted by the client on a flex foil by using a hot bar soldering process. The appropriate soldering profile can be provided on request.
- [9] Hot bar soldering or manual soldering is suitable for PMFP packages.

15. Abbreviations

Table 11: Abbreviations

Acronym	Description
CDM	Charged Device Model
ESD	Electro Static Discharge
HBM	Human Body Model
IC	Integrated Circuit
LSB	Least Significant Bit
MM	Machine Model
MSB	Most Significant Bit
PCB	Printed Circuit Board

2-channel I²C switch with interrupt logic and reset

16. Revision history

Table 12: Revision history

Document ID	Release date	Data sheet status	Change notice	Doc. number	Supersedes
PCA9543A_3	20050321	Product data sheet	-	9397 750 14316	PCA9543A_2

Modifications:

- The format of this data sheet has been redesigned to comply with the new presentation and information standard of Philips Semiconductors.
- Section 2 "Features" on page 1
 - 9th bullet: changed 'RDS_{ON}' to 'R_{on}'
 - 17th bullet: changed '... and 1000 V per JESD22-C101' to '... and 1000 V CDM per JESD22-C101'
 - 18th bullet: changed 'done to JESDEC Standard ...' to 'done to JEDEC Standard ...'
- Section 1 "General description", first paragraph, fourth sentence: changed 'INTO to INTO' to INTO' and INTO'.
- Section 7.2 "Control register" on page 5, Figure 5: changed bit 7 from '7' to 'X'; changed bit 6 from '6' to 'X'
- Section 7.5 "Voltage translation" on page 7:;.
 - changed symbol 'V_{pass}' to 'V_{o(sw)}' in Figure 6 and second paragraph
 - changed symbol 'V_{pass(max)}' to 'V_{o(sw)(max)}' in second paragraph
 - changed title of Figure 6 from 'V_{pass} voltage' to 'Pass gate voltage versus supply voltage'
- Added <u>Section 8.5 "Bus transactions" on page 10</u>; moved <u>Figure 11 "Write control register"</u> and Figure 12 "Read control register" to this section.
- Table 6 "Limiting values" on page 11:
 - in description line following title, changed '...referenced to GND' to '...referenced to V_{SS}'
 - deleted (old) Table note [1], as this is now in <u>Section 18 "Definitions" on page 23</u>.
- Table 7 "DC characteristics" on page 12:
 - descriptive line below title: changed '(See page 10 for $V_{DD} = 3.6 \text{ V}$ to 5.5 V)' to '(See Table 8 on page 13 for $V_{DD} = 4.5 \text{ V}$ to 5.5 V)'
 - subsection 'Supply': changed $I_{DD(typ)}$ from '40 μ A' to '25 μ A';
 - subsection 'Supply': changed V_{POR(tvp)} from '1.6 V' to '1.7 V'
 - subsection 'Pass gate': changed symbol 'R_{ON}' to 'R_{on}' and its parameter from 'switch resistance' to 'on-state resistance'; changed symbol 'V_{pass}' to 'V_{o(sw)}'; under Conditions column, changed 'V_{swin}' to 'V_{i(sw)}' and 'I_{swout}' to 'I_{o(sw)}'
 - subsection ' $\overline{\text{INT}}$ output': changed I_{OH(max)} from '+100 μA ' to '+10 μA '
 - added (new) Table note [1].
- Table 8 "DC characteristics" on page 13:
 - descriptive line below title: changed ' $V_{DD} = 3.6 \text{ V}$ to 5.5 V' to ' $V_{DD} = 4.5 \text{ V}$ to 5.5 V'
 - subsection 'Supply': changed V_{DD(min)} from '3.6 V' to '4.5 V'
 - subsection 'Pass gate': changed symbol 'R_{ON}' to 'R_{on}' and its parameter from 'switch resistance' to 'on-state resistance'; changed symbol 'V_{pass}' to 'V_{o(sw)}'; under Conditions column, changed 'V_{swin}' to 'V_{i(sw)}' and 'I_{swout}' to 'I_{o(sw)}'
 - subsection 'Supply': changed $I_{DD(typ)}$ from '65 μ A' to '25 μ A'
 - subsection 'Input SCL; input/output SDA': removed rows I_{IL} and I_{IH} ; added row I_{L}
 - subsection 'Select inputs A0, A1, ĪΝΤ0, ĪΝΤ1, RESET: changed I_{LI(max)} from '+50 μA' to '+1 μA'
 - subsection 'Pass gate': changed $I_{L(max)}$ from '+100 μA ' to '+1 μA '.
 - subsection ' $\overline{\text{INT}}$ output': changed I $_{OH(max)}$ from '+100 μA ' to '+1 μA '
 - added (new) Table note [1].

2-channel I²C switch with interrupt logic and reset

Table 12: Revision history ...continued

Document ID	Release date	Data sheet status	Change notice	Doc. number	Supersedes		
Modifications:	Table 9 "Dynamic characteristics" on page 14:						
(cont.)	 changed symbol 't_R' to 't_r'; changed symbol 't_F' to 't_f' (also changed in Figure 14) 						
	 changed symbols 't_{VD;DATL}' and 't_{VD;DATH}' to 't_{VD;DAT}'; added HIGH-to-LOW and LOW-to-HIGH transitions in the Conditions column 						
	 under subsection INT: changed symbol 't_{IV}' to 't_{V(INTnN-INTN)}' and its parameter from 'INTn to INT active valid time' to 'valid time from INTn to INT signal' 						
		 under subsection INT: changed symbol 't_{IR}' to 't_{d(INTnN-INTN)}', and its parameter from 'INTn to INT inactive delay time' to 'delay time from INTn to INT inactive' 					
	 under subsection INT: changed symbol 'L_{pwr}' to 't_{w(rei)}L', and its parameter from 'LOW-level pulse width rejection on INTn inputs' to 'LOW-level rejection time' and moved 'INTn inputs' under the Conditions column 						
	 under subsection INT: changed symbol 'H_{pwr}' to 't_{w(rej)H}', and its parameter from 'HIGH-level pulse width rejection on INTn inputs' to 'HIGH-level rejection time' and moved 'INTn inputs' un the Conditions column 						
		 under subsection RESET: changed symbol 't_{WL(rst)}' to 't_{w(rst)L}'; changed its parameter from 'p width LOW reset' to 'LOW-level reset time' 					
	 under subsection RESET: changed parameter of t_{REC;STA} from 'recovery to START' to 'recovery time to START condition' 						
	 <u>Table note 1</u>: changed 'R_{ON}' to 'R_{on}' 						
	 Added <u>Figure 15 "Definition of RESET timing"</u> and <u>Figure 16 "I²C-bus timing diagram"</u> 						
	Added Se	ection 15 "Abbreviations".					
PCA9543A_2	20040929	Objective data sheet	-	9397 750 13988	PCA9543A_1		
PCA9543A_1	20040728	Objective data sheet	-	9397 750 13299	-		

17. Data sheet status

Level	Data sheet status [1]	Product status [2] [3]	Definition
I	Objective data	Development	This data sheet contains data from the objective specification for product development. Philips Semiconductors reserves the right to change the specification in any manner without notice.
II	Preliminary data	Qualification	This data sheet contains data from the preliminary specification. Supplementary data will be published at a later date. Philips Semiconductors reserves the right to change the specification without notice, in order to improve the design and supply the best possible product.
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- [2] The product status of the device(s) described in this data sheet may have changed since this data sheet was published. The latest information is available on the Internet at URL http://www.semiconductors.philips.com.
- [3] For data sheets describing multiple type numbers, the highest-level product status determines the data sheet status.

18. Definitions

Short-form specification — The data in a short-form specification is extracted from a full data sheet with the same type number and title. For detailed information see the relevant data sheet or data handbook.

Limiting values definition — Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 60134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.

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For sales office addresses, send an email to: sales.addresses@www.semiconductors.philips.com

2-channel I²C switch with interrupt logic and reset

21. Contents

1	General description	. 1
2	Features	. 1
3	Ordering information	. 2
4	Marking	. 2
5	Block diagram	
6	Pinning information	
6.1	Pinning	
6.2	Pin description	
7	Functional description	. 5
7.1	Device address	
7.2	Control register	
7.2.1	Control register definition	
7.2.2	Interrupt handling	
7.3 7.4	RESET input	
7.4 7.5	Power-On Reset (POR)	
7.5 8	Characteristics of the I ² C-bus	
o 8.1	Bit transfer	
8.2	START and STOP conditions	
8.3	System configuration	
8.4	Acknowledge	
8.5	Bus transactions	
9	Application design-in information	11
10	Limiting values	11
11	Static characteristics	12
12	Dynamic characteristics	14
13	Package outline	16
14	Soldering	18
14.1	Introduction to soldering surface mount	
	packages	18
14.2	Reflow soldering	18
14.3	Wave soldering	18
14.4	Manual soldering	19
14.5	Package related soldering information	
15	Abbreviations	
16	Revision history	21
17	Data sheet status	23
18	Definitions	23
19	Disclaimers	23
20	Contact information	



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