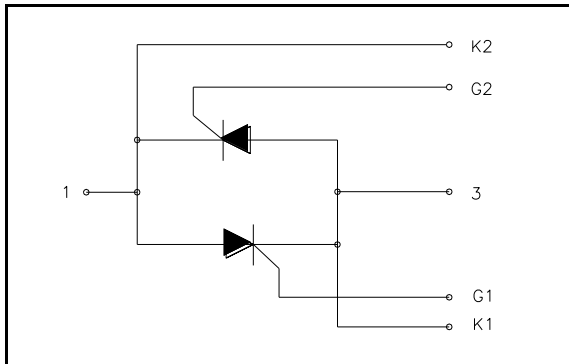


**POW-R-BLOK™**  
**AC Switch SCR Isolated Module**  
**1330 Amperes RMS / Up to 2400 Volts**



**Ordering Information:**

Select the complete eight-digit module part number from the table below.

Example: PA432406 is a 2400 Volt, 600A Average/SCR (1330 Ampere RMS/Switch) SCR AC Switch Isolated POW-R-BLOK™ Module

Type	Voltage Volts (x100)	Current Amperes (x100)
PA43	16	06
	18	Average
	20	Current
	22	
	24	Per SCR

**Description:**

Powerex AC Switch SCR Modules are designed for use in applications requiring phase control and isolated packaging. The modules are isolated for easy mounting with other components on a common heatsink.

**Features:**

- Electrically Isolated Heatsinking
- Compression Bonded Elements
- Metal Baseplate
- Low Thermal Impedance for Improved Current Capability

**Benefits:**

- No Additional Insulation Components Required
- Easy Installation
- No Clamping Components Required
- Reduce Engineering Time

**Applications:**

- Transfer Switches
- AC Welders
- Motor Soft Starters

**Absolute Maximum Ratings**

Characteristics	Conditions	Symbol	Units
Repetitive Peak Forward and Reverse Blocking Voltage		$V_{DRM}$ & $V_{RRM}$	Up to 2400 V
Non-Repetitive Peak Blocking Voltage ( $t < 5$ msec)		$V_{RSM}$	$V_{RRM} + 100$ V
RMS Current (AC Switch, 180° Conduction)	180° Conduction, $T_C=66^\circ\text{C}$	$I_{T(RMS)}$	1665 A
	180° Conduction, $T_C=71^\circ\text{C}$	$I_{T(RMS)}$	1550 A
	180° Conduction, $T_C=76^\circ\text{C}$	$I_{T(RMS)}$	1440 A
	<b>180° Conduction, <math>T_C=81^\circ\text{C}</math></b>	$I_{T(RMS)}$	<b>1330</b> A
	180° Conduction, $T_C=86^\circ\text{C}$	$I_{T(RMS)}$	1220 A
	180° Conduction, $T_C=90^\circ\text{C}$	$I_{T(RMS)}$	1110 A
Average Forward Current Per SCR (180° Conduction)	180° Conduction, $T_C=66^\circ\text{C}$	$I_{T(RMS)}$	750 A
	180° Conduction, $T_C=71^\circ\text{C}$	$I_{T(RMS)}$	700 A
	180° Conduction, $T_C=76^\circ\text{C}$	$I_{T(RMS)}$	650 A
	<b>180° Conduction, <math>T_C=81^\circ\text{C}</math></b>	$I_{T(RMS)}$	<b>600</b> A
	180° Conduction, $T_C=86^\circ\text{C}$	$I_{T(RMS)}$	550 A
	180° Conduction, $T_C=90^\circ\text{C}$	$I_{T(RMS)}$	500 A
Peak One Cycle Surge Current, Non-Repetitive $T_j = 25\text{C}$ , $V_r = 0$	60 Hz	$I_{TSM}$	50,890 A
	50 Hz	$I_{TSM}$	46,400 A
Peak One Cycle Surge Current, Non-Repetitive $T_j = 25\text{C}$ , $V_r = V_{rrm}$	60 Hz	$I_{TSM}$	33,925 A
	50 Hz	$I_{TSM}$	30,935 A
Peak One Cycle Surge Current, Non-Repetitive $T_j = 125\text{C}$ , $V_r = 0$	60 Hz	$I_{TSM}$	44,250 A
	50 Hz	$I_{TSM}$	40,350 A
Peak One Cycle Surge Current, Non-Repetitive $T_j = 125\text{C}$ , $V_r = V_{rrm}$	60 Hz	$I_{TSM}$	29,500 A
	50 Hz	$I_{TSM}$	26,900 A
Peak Three Cycle Surge Current, Non-Repetitive	60 Hz, $T_j = 125\text{C}$ , $V_r = V_{rrm}$	$I_{TSM}$	23,900 A
Peak Ten Cycle Surge Current, Non-Repetitive	60 Hz, $T_j = 125\text{C}$ , $V_r = V_{rrm}$	$I_{TSM}$	18,615 A
$I^2t$ for Fusing for One Cycle $T_j = 125\text{C}$ , $V_r = V_{rrm}$	8.3 milliseconds	$I^2t$	$3.63 \times 10^6$ A <sup>2</sup> sec
	10 milliseconds	$I^2t$	$3.62 \times 10^6$ A <sup>2</sup> sec
Maximum Rate-of-Rise of On-State Current, (Non-Repetitive)	Per JEDEC Standard 397 5.2.2.6	$di/dt$	400 A/ $\mu\text{s}$
Maximum Rate-of-Rise of On-State Current, (Repetitive)	Per JEDEC Standard 397 5.2.2.6	$di/dt$	150 A/ $\mu\text{s}$
Operating Temperature		$T_j$	-40 to +125 °C
Storage Temperature		$T_{stg}$	-40 to +150 °C
Max. Mounting Torque, M6 Mounting Screw			132 in. – Lb. 15 Nm
Max. Mounting Torque, M10 Terminal Screw			106 in. – Lb. 12 Nm
Module Weight, Typical			5.33 kg 11.75 lb
V Isolation @ 25C		$V_{rms}$	4000 V

Information presented is based upon manufacturers testing and projected capabilities.  
 This information is subject to change without notice.  
 The manufacturer makes no claim as to suitability for use, reliability, capability,  
 or future availability of this product.

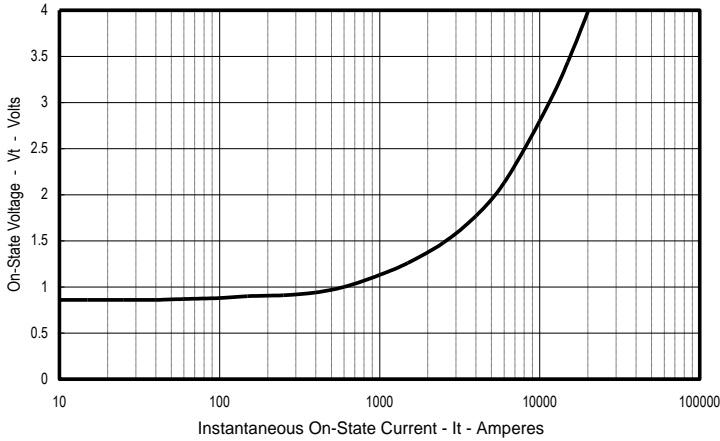
**Electrical Characteristics, T<sub>J</sub>=25°C unless otherwise specified**

Characteristics	Symbol	Test Conditions	Min.	Max.	Units
Repetitive Peak Forward Leakage Current	I <sub>DRM</sub>	Up to 2400V, T <sub>J</sub> =125°C		100	mA
Repetitive Peak Reverse Leakage Current	I <sub>RRM</sub>	Up to 2400V, T <sub>J</sub> =125°C		100	mA
Peak On-State Voltage	V <sub>FM</sub>	I <sub>TM</sub> =3000A, T <sub>J</sub> =125°C		1.75	V
Threshold Voltage, Low-level	V <sub>(TO)1</sub>	T <sub>J</sub> = 125°C, I = 15%I <sub>T(AV)</sub> to πI <sub>T(AV)</sub>		0.869	V
Slope Resistance, Low-level	r <sub>T1</sub>			0.237	mΩ
Threshold Voltage, High-level	V <sub>(TO)2</sub>	T <sub>J</sub> = 125°C, I = πI <sub>T(AV)</sub> to I <sub>TSM</sub>		1.055	V
Slope Resistance, High-level	r <sub>T2</sub>			0.175	mΩ
V <sub>TM</sub> Coefficients, Full Range		T <sub>J</sub> = 125°C, I = 50A to 6kA V <sub>TM</sub> = A+ B Ln I +C I + D Sqrt I	A = B = C = D =	0.93159 -4.51 E-02 9.95 E-05 1.29 E-02	
Minimum dV/dt	dV/dt	Exponential to 0.67V <sub>DRM</sub> T <sub>J</sub> =125°C, Gate Open	300		V/μs
Gate Trigger Current	I <sub>GT</sub>	T <sub>J</sub> =25°C, V <sub>D</sub> =12V		200	mA
Gate Trigger Voltage	V <sub>GT</sub>	T <sub>J</sub> =25°C, V <sub>D</sub> =12V		4.5	Volts
Non-Triggering Gate Voltage	V <sub>GDM</sub>	T <sub>J</sub> =125°C, V <sub>D</sub> = ½ V <sub>DRM</sub>		0.15	Volts
Holding Current	I <sub>H</sub>			300	mA
Peak Forward Gate Current	I <sub>GTM</sub>			4.0	Amp
Peak Reverse Gate Voltage	V <sub>GRM</sub>			5	Volts
Maximum Average Gate Power Dissipation	P <sub>GM (AVE)</sub>			16	Watts

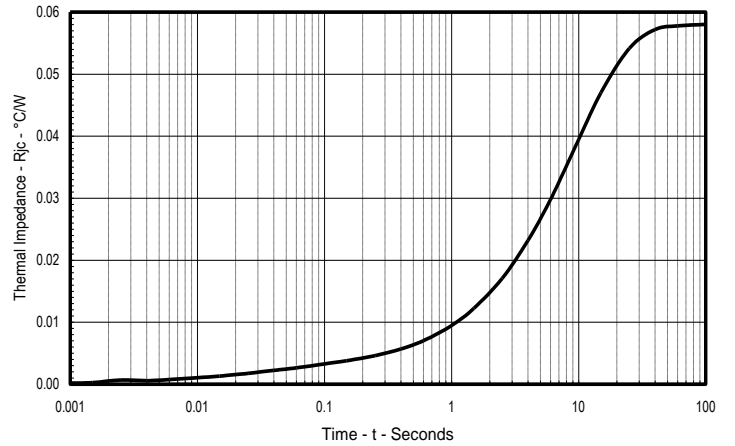
**Thermal Characteristics**

Characteristics	Symbol		Max.	Units
Thermal Resistance, Junction to Case	R <sub>ΘJ-C</sub>	Per Module, both conducting	0.029	°C/W
		Per Junction, both conducting	0.058	°C/W
Thermal Impedance Coefficients	Z <sub>ΘJ-C</sub>	Z <sub>ΘJ-C</sub> = K <sub>1</sub> (1-exp(-t/τ <sub>1</sub> ))	K <sub>1</sub> = 5.04 E-04	τ <sub>1</sub> = 2.47 E-03
		+ K <sub>2</sub> (1-exp(-t/τ <sub>2</sub> ))	K <sub>2</sub> = 2.31 E-03	τ <sub>2</sub> = 4.42 E-02
		+ K <sub>3</sub> (1-exp(-t/τ <sub>3</sub> ))	K <sub>3</sub> = 2.83 E-03	τ <sub>3</sub> = 1.370
		+ K <sub>4</sub> (1-exp(-t/τ <sub>4</sub> ))	K <sub>4</sub> =5.24 E-02	τ <sub>4</sub> = 9.668
Thermal Resistance, Case to Sink Lubricated	R <sub>ΘC-S</sub>	Per Module	0.009	°C/W

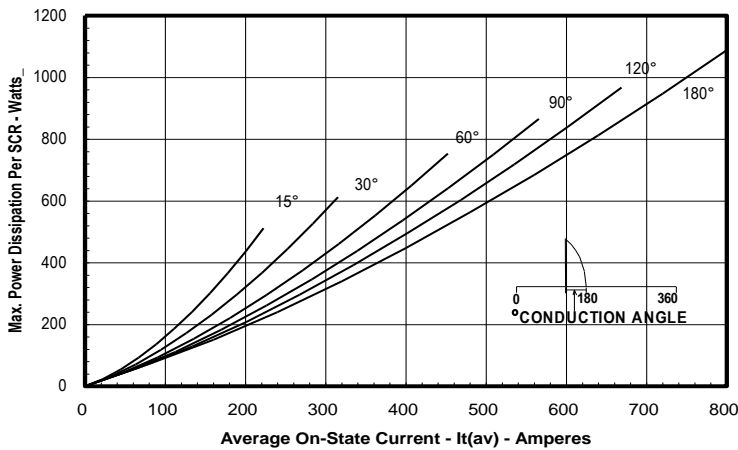
Typical On-State Forward Voltage Drop  
(T<sub>j</sub> = 125°C)



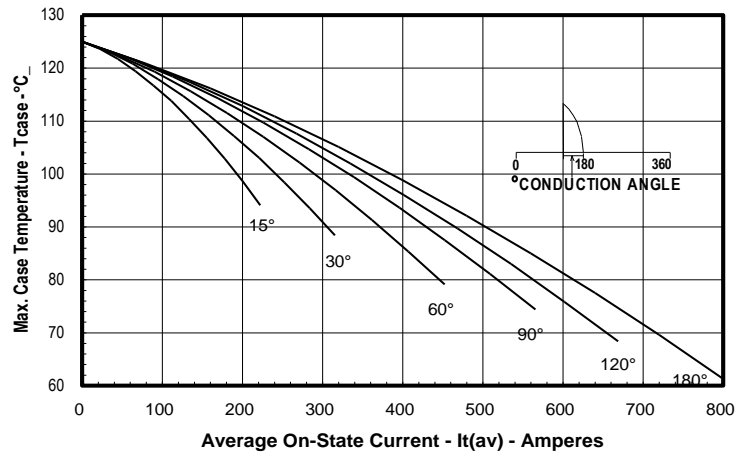
Maximum Transient Thermal Impedance  
(Junction To Case)



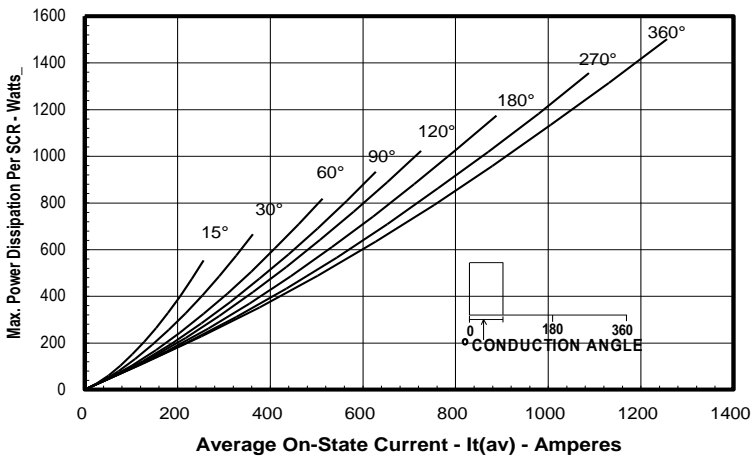
Maximum On-State Power Dissipation  
(Sinusoidal Waveform)



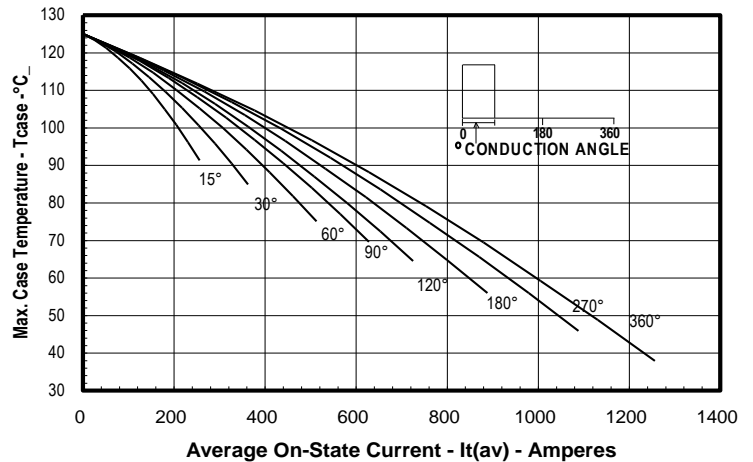
Maximum Allowable Case Temperature  
(Sinusoidal Waveform)



Maximum On-State Power Dissipation  
(Rectangular Waveform)



Maximum Allowable Case Temperature  
(Rectangular Waveform)



Powerex, Inc., 173 Pavilion Lane, Youngwood, Pennsylvania 15697 (724) 925-7272  
www.pwr.com

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**AC Switch SCR Isolated Module**  
**1330 Amperes RMS / Up to 2400 Volts**

DIM.	INCHES	MILLIMETERS
A	7.80	198.1
B	4.00	101.6
C	2.68	68.1
D	6.44	163.6
E	3.44	87.4
F	.28	7.1
G	7.31	185.7
H	7.00	177.8
J	1.65	42
K	.21	5.3
L	.28	7.1
M	.281	7.1
N	.45	11.4
P	.54	13.7
Q	5.93	150.6
R	.19	4.8
S	.11	2.8
T	.48	12.2
U	2.28	58
V	2.54	64.5
W	4.93	125.2
X	3.81	96.8
Y	.05	.8
Z	2.00	50.8
AA	1.00	25.4
BB	.50	12.7
CC	1.00	25.4
DD	.406	10.3
FF	.66	16.8

