

### Features

- Operating voltage: 2.7V~5.5V
- Low power consumption
  - Operation: 25mA max. ( $V_{CC}=5V$ )  
10mA max. ( $V_{CC}=3V$ )
  - Standby: 30 $\mu$ A max. ( $V_{CC}=5V$ )  
10 $\mu$ A max. ( $V_{CC}=3V$ )
- Access time: 150ns max. ( $V_{CC}=5V$ )  
250ns max. ( $V_{CC}=3V$ )
- 65536×8-bit of mask ROM
- Mask options: chip enable  $\overline{CE}/\overline{OE1}/\overline{OE1}$  and output enable  $\overline{OE}/\overline{OE}/\overline{NC}$
- TTL compatible inputs and outputs
- Tristate outputs
- Fully static operation
- 28-pin DIP/SOP package

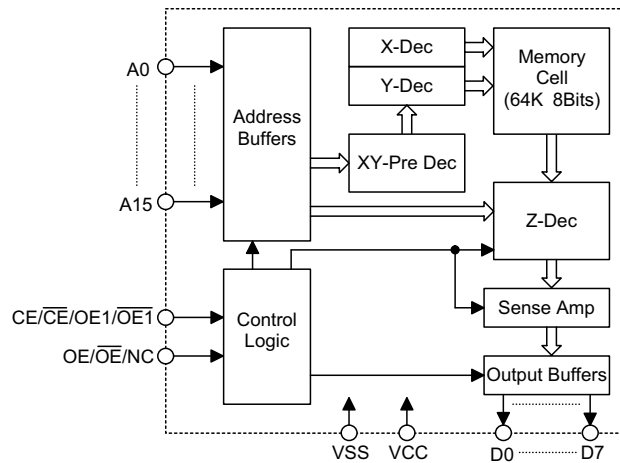
### General Description

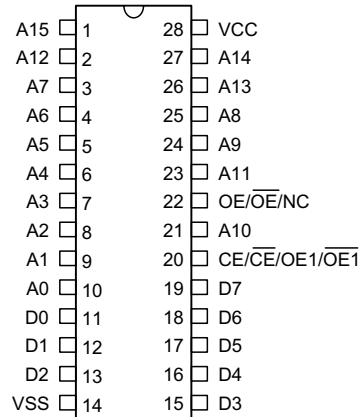
The HT23C512 is a read-only memory with high performance CMOS storage device whose 512K of memory is arranged into 65536 words by 8 bits.

For application flexibility, the chip enable and output enable control pins can be selected as active high or active low. This flexibility not only allows easy interface with most microprocessors, but also eliminates bus conten-

tion in multiple bus microprocessor systems. An additional feature of the HT23C512 is its ability to enter the standby mode whenever the chip enable ( $\overline{CE}/\overline{OE}$ ) is inactive, thus reducing current consumption to below 30 $\mu$ A. The combination of these functions makes the chip suitable for high density low power memory applications.

### Block Diagram



**Pin Assignment**


**HT23C512**  
**- 28 DIP-A/SOP-A**

**Pin Description**

Pin Name	I/O	Description
A0~A15	I	Address inputs
D0~D7	O	Data outputs
CE/ $\overline{CE}$ /OE1/ $\overline{OE1}$	I	Chip enable/Output enable input
OE/ $\overline{OE}$ /NC	I	Output enable input
VSS	—	Negative power supply, ground
VCC	—	Positive power supply

**Absolute Maximum Ratings**

Supply Voltage .....-0.3V to 6V      Storage Temperature .....-50°C to 125°C  
 Input Voltage.....-0.3V to  $V_{CC}+0.3V$       Operating Temperature.....-40°C to 85°C

Note: These are stress ratings only. Stresses exceeding the range specified under "Absolute Maximum Ratings" may cause substantial damage to the device. Functional operation of this device at other conditions beyond those listed in the specification is not implied and prolonged exposure to extreme conditions may affect device reliability.

**D.C. Characteristics**
**Supply voltage: 2.7V~3.6V**

Ta=-40°C to 85°C

Symbol	Parameter	Test Conditions		Min.	Typ.	Max.	Unit
		V <sub>CC</sub>	Conditions				
V <sub>CC</sub>	Operating Voltage	—	—	2.7	—	3.6	V
I <sub>CC</sub>	Operating Current	3V	O/P Unload, f=5MHz	—	—	10	mA
V <sub>IL</sub>	Input Low Voltage	3V	—	V <sub>SS</sub>	—	0.4	V
V <sub>IH</sub>	Input High Voltage	3V	—	2.0	—	V <sub>CC</sub>	V
V <sub>OL</sub>	Output Low Voltage	3V	I <sub>OL</sub> =2.1mA	—	—	0.4	V
V <sub>OH</sub>	Output High Voltage	3V	I <sub>OH</sub> =-0.4mA	2.4	—	V <sub>CC</sub>	V

Symbol	Parameter	Test Conditions		Min.	Typ.	Max.	Unit
		V <sub>CC</sub>	Conditions				
I <sub>LI</sub>	Input Leakage Current	3V	V <sub>IN</sub> =0 to V <sub>CC</sub>	—	—	10	μA
I <sub>LO</sub>	Output Leakage Current	3V	V <sub>OUT</sub> =0 to V <sub>CC</sub>	—	—	10	μA
I <sub>STB1</sub>	Standby Current	3V	CE=V <sub>IL</sub> , $\overline{CE}$ =V <sub>IH</sub>	—	—	500	μA
I <sub>STB2</sub>	Standby Current	3V	CE ≤ 0.2V, $\overline{CE}$ ≥ V <sub>CC</sub> -0.2V	—	—	10	μA
C <sub>IN</sub>	Input Capacitance (See Note)	—	f=1MHz	—	—	10	pF
C <sub>OUT</sub>	Output Capacitance (See Note)	—	f=1MHz	—	—	10	pF

Note: These parameters are periodically sampled but not 100% tested.

**Supply voltage: 4.5V~5.5V**

Ta=−40°C to 85°C

Symbol	Parameter	Test Conditions		Min.	Typ.	Max.	Unit
		V <sub>CC</sub>	Conditions				
V <sub>CC</sub>	Operating Voltage	—	—	4.5	—	5.5	V
I <sub>CC</sub>	Operating Current	5V	O/P Unload, f=5MHz	—	—	25	mA
V <sub>IL</sub>	Input Low Voltage	5V	—	V <sub>SS</sub>	—	0.8	V
V <sub>IH</sub>	Input High Voltage	5V	—	2.2	—	V <sub>CC</sub>	V
V <sub>OL</sub>	Output Low Voltage	5V	I <sub>OL</sub> =3.2mA	—	—	0.4	V
V <sub>OH</sub>	Output High Voltage	5V	I <sub>OH</sub> =−1mA	2.4	—	V <sub>CC</sub>	V
I <sub>LI</sub>	Input Leakage Current	5V	V <sub>IN</sub> =0 to V <sub>CC</sub>	—	—	10	μA
I <sub>LO</sub>	Output Leakage Current	5V	V <sub>OUT</sub> =0 to V <sub>CC</sub>	—	—	10	μA
I <sub>STB1</sub>	Standby Current	5V	CE=V <sub>IL</sub> , $\overline{CE}$ =V <sub>IH</sub>	—	—	1.5	mA
I <sub>STB2</sub>	Standby Current	5V	CE ≤ 0.2V, $\overline{CE}$ ≥ V <sub>CC</sub> -0.2V	—	—	30	μA
C <sub>IN</sub>	Input Capacitance (See Note)	—	f=1MHz	—	—	10	pF
C <sub>OUT</sub>	Output Capacitance (See Note)	—	f=1MHz	—	—	10	pF

Note: These parameters are periodically sampled but not 100% tested.

**A.C. Characteristics**

Ta=−40°C to 85°C

Symbol	Parameter	V <sub>CC</sub> =2.7V~3.6V		V <sub>CC</sub> =4.5V~5.5V		Unit
		Min.	Max.	Min.	Max.	
t <sub>CYC</sub>	Cycle Time	250	—	150	—	ns
t <sub>AA</sub>	Address Access Time	—	250	—	150	ns
t <sub>ACE</sub>	Chip Enable Access Time	—	250	—	150	ns
t <sub>AOE</sub>	Output Enable Access Time	—	150	—	80	ns
t <sub>OH</sub>	Output Hold Time	—	—	10	—	ns
t <sub>OD</sub>	Output Disable Time (See Note)	—	—	—	70	ns
t <sub>OE</sub>	Output Enable Time (See Note)	—	—	10	—	ns

Note: These parameters are periodically sampled but not 100% tested.

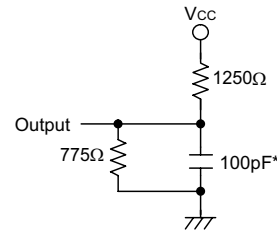
**A.C. test conditions**

Output load: see figure right

Input rise and fall time: 10ns

Input pulse levels: 0.4V to 2.4V

Input and output timing reference levels:  
0.8V and 2.0V ( $V_{CC}=5V$ ), 1.5V ( $V_{CC}=3V$ )



\* Including scope and jig  
Output load circuit

**Functional Description**

The HT23C512 has two modes, namely data read mode and standby mode, controlled by  $\overline{CE}/\overline{CE}/\overline{OE1}/\overline{OE1}$  and  $\overline{OE}/\overline{OE}/\overline{NC}$  inputs.

• Standby mode

The HT23C512 has lower current consumption, controlled by the chip enable input ( $\overline{CE}/\overline{CE}$ ). When a low/high level is applied to the  $\overline{CE}/\overline{CE}$  input regardless of the output enable ( $\overline{OE}/\overline{OE}/\overline{NC}$ ) states, the chip will enter the standby mode.

• Data read mode

When both the chip enable ( $\overline{CE}/\overline{CE}/\overline{OE1}/\overline{OE1}$ ) and the output enable ( $\overline{OE}/\overline{OE}/\overline{NC}$ ) are active, the chip is in data read mode. Otherwise, active  $\overline{CE}/\overline{CE}$  and inactive  $\overline{OE}/\overline{OE}/\overline{NC}$  result in deselect mode. The output will remain in Hi-Z state.

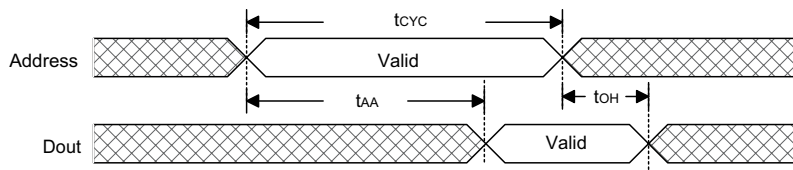
**Operation Truth Table**

Mode	$\overline{CE}/\overline{CE}$	$\overline{OE}/\overline{OE}$	A0~A15	D0~D7
Read	H/L	H/L	Valid	Data Out
Deselect	H/L	L/H	X	High Z
Standby	L/H	X	X	High Z

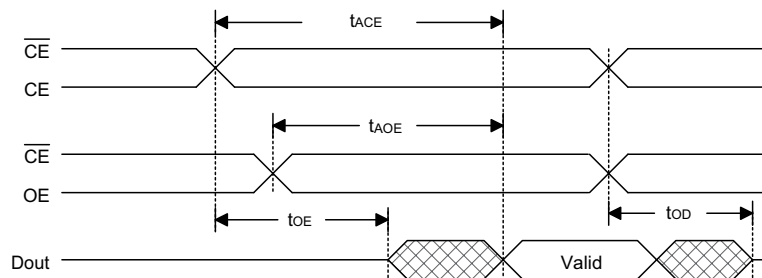
Note: H= $V_{IH}$ , L= $V_{IL}$ , X= $V_{IH}$  or  $V_{IL}$

**Timing Diagrams**

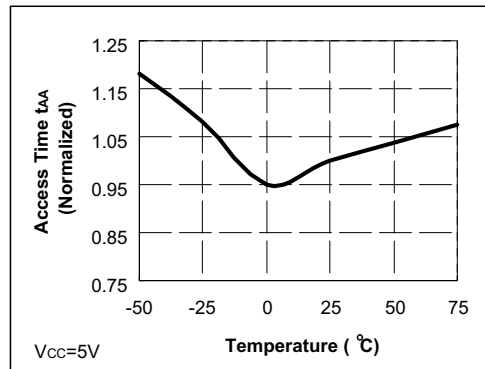
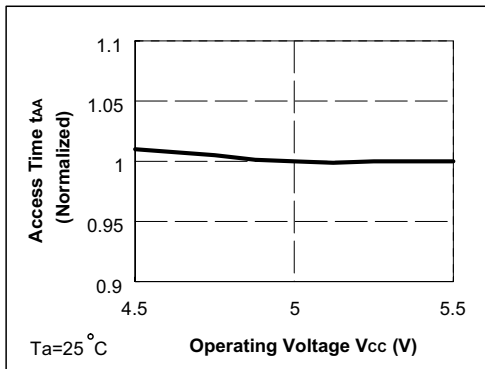
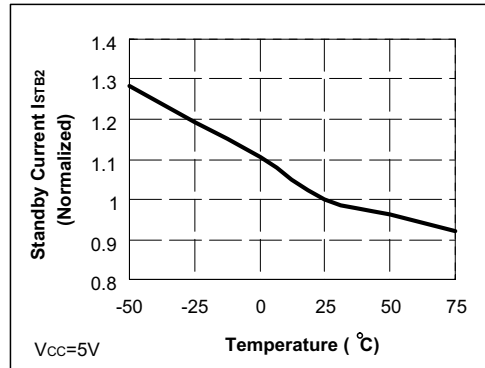
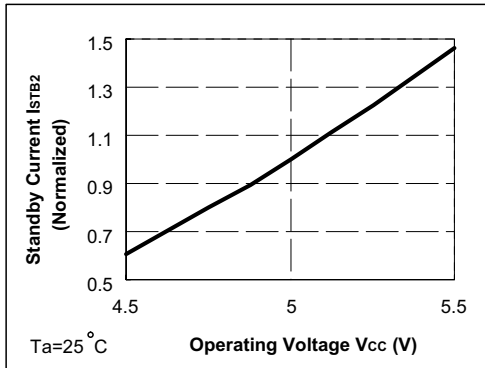
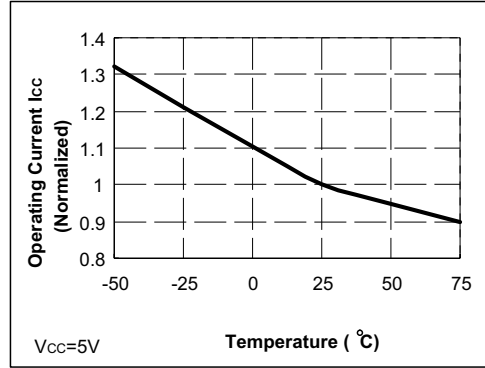
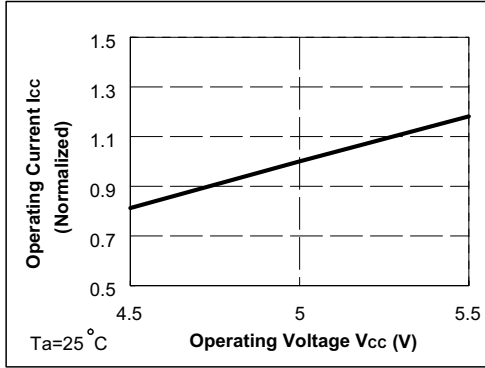
- Propagation delay due to address ( $\overline{CE}/\overline{CE}/\overline{OE1}/\overline{OE1}$  and  $\overline{OE}/\overline{OE}$  are active)

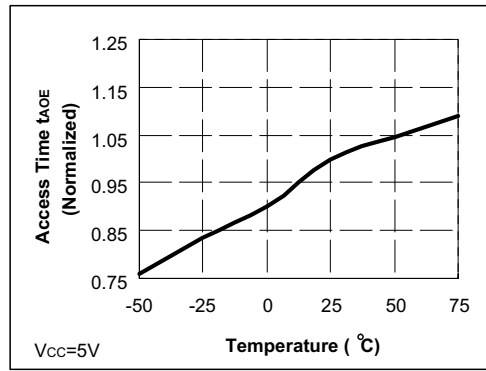
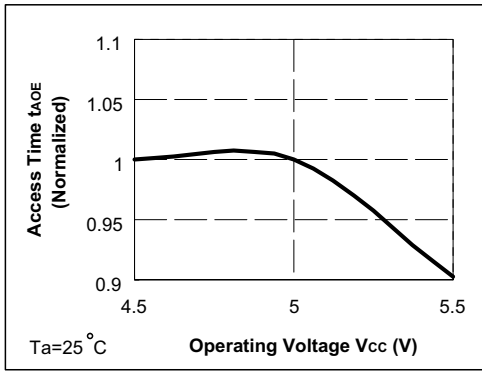
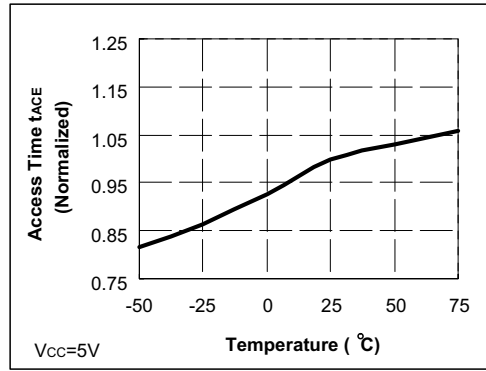
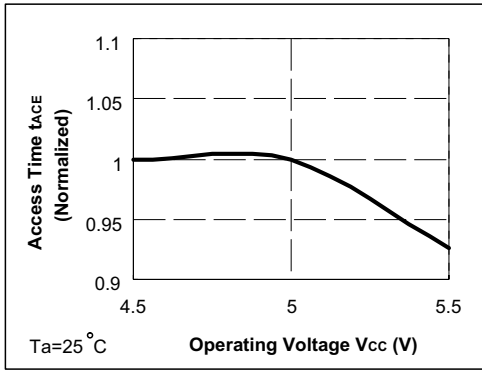


- Propagation delay due to chip enable and output enable (address valid)



Characteristic Curves





**HT23C512 MASK ROM ORDERING SHEET**

Custom: \_\_\_\_\_

Input Medium:

EPROM    DISK    File (Mail Address: romfile@holtek.com.tw)    OTHER \_\_\_\_\_

User No.	Type/Ref. Name	Q'ty	Check Sum	Memory Address	
				Start	End

**Control Pin and Package Form Option:**

(a) 28 Pin Type Pin 20: \_\_\_\_\_ (1) CE (2) CE (3) OE1 (4) OE1

Pin 22: \_\_\_\_\_ (1) OE (2) OE (3) NC

(b) Package Form: \_\_\_\_\_ (1) Chip Form (2) 28 DIP (3) 28 SOP

Companion User No. \_\_\_\_\_

Package Marking : \_\_\_\_\_

Delivery Date : \_\_\_\_\_ Q'ty: \_\_\_\_\_

**CUSTOM CONFIRMED BY:**

\_\_\_\_\_  
(NAME, DATE, POSITION & CO. CHOP)

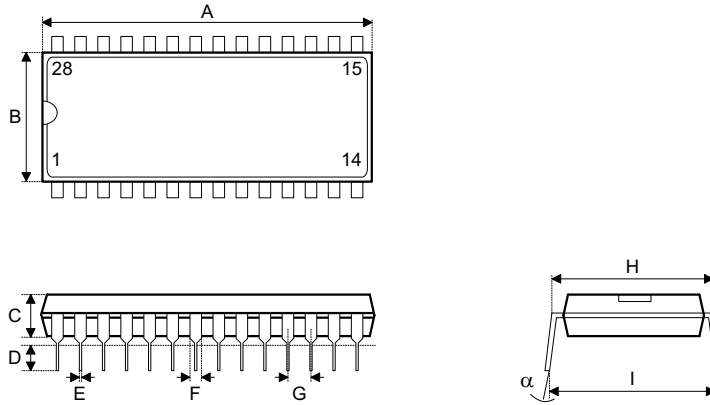
**HOLTEK CONFIRMED BY:**

\_\_\_\_\_  
(SALES)

\_\_\_\_\_  
(SALES MANAGER)

**Package Information**

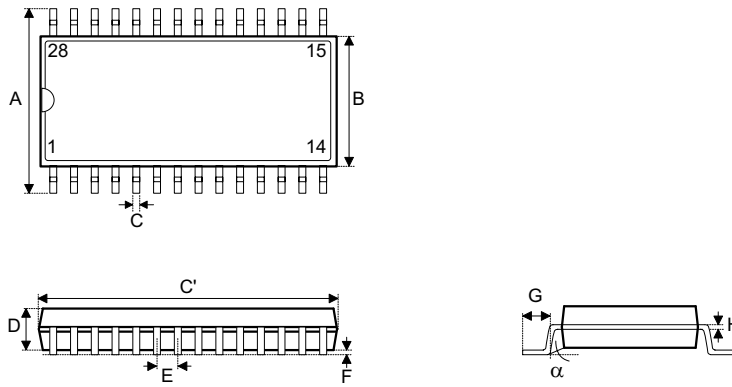
28-pin DIP (600mil) outline dimensions



Symbol	Dimensions in mil		
	Min.	Nom.	Max.
A	1445	—	1465
B	535	—	555
C	145	—	155
D	125	—	145
E	16	—	20
F	50	—	70
G	—	100	—
H	595	—	615
I	635	—	670
$\alpha$	0°	—	15°



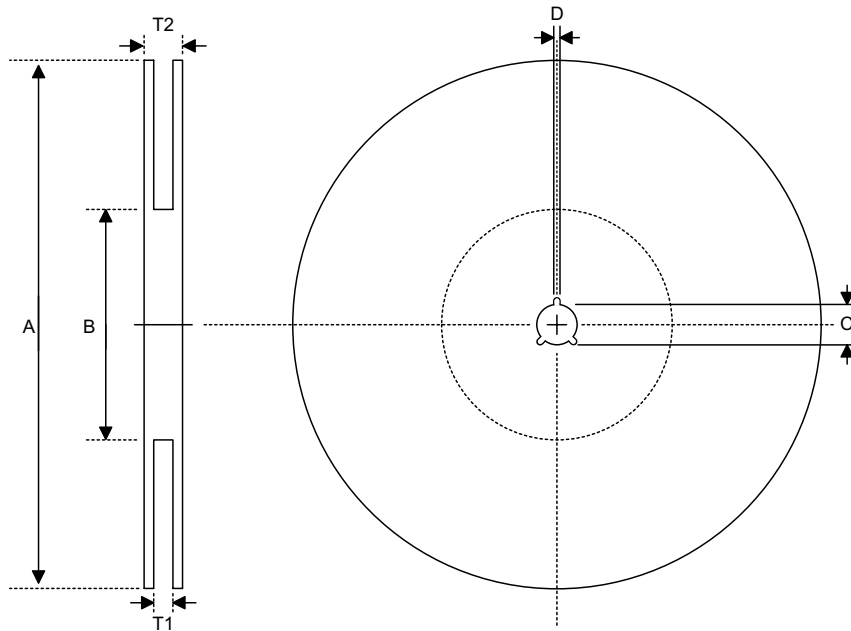
**28-pin SOP (300mil) outline dimensions**



Symbol	Dimensions in mil		
	Min.	Nom.	Max.
A	394	—	419
B	290	—	300
C	14	—	20
C'	697	—	713
D	92	—	104
E	—	50	—
F	4	—	—
G	32	—	38
H	4	—	12
$\alpha$	0°	—	10°

**Product Tape and Reel Specifications**

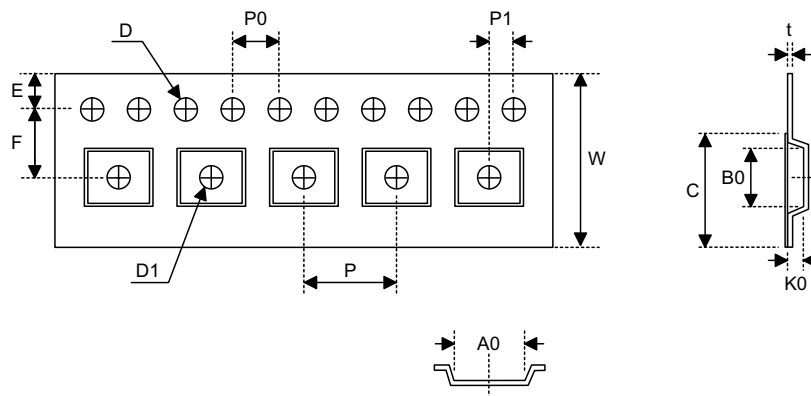
**Reel dimensions**



SOP 28W (300mil)

Symbol	Description	Dimensions in mm
A	Reel Outer Diameter	330±1.0
B	Reel Inner Diameter	62±1.5
C	Spindle Hole Diameter	13.0+0.5 -0.2
D	Key Slit Width	2.0±0.5
T1	Space Between Flange	24.8+0.3 -0.2
T2	Reel Thickness	30.2±0.2

**Carrier tape dimensions**



SOP 28W (300mil)

Symbol	Description	Dimensions in mm
W	Carrier Tape Width	24.0±0.3
P	Cavity Pitch	12.0±0.1
E	Perforation Position	1.75±0.1
F	Cavity to Perforation (Width Direction)	11.5±0.1
D	Perforation Diameter	1.5+0.1
D1	Cavity Hole Diameter	1.5+0.25
P0	Perforation Pitch	4.0±0.1
P1	Cavity to Perforation (Length Direction)	2.0±0.1
A0	Cavity Length	10.85±0.1
B0	Cavity Width	18.34±0.1
K0	Cavity Depth	2.97±0.1
t	Carrier Tape Thickness	0.35±0.01
C	Cover Tape Width	21.3

**Holtek Semiconductor Inc. (Headquarters)**

No.3, Creation Rd. II, Science-based Industrial Park, Hsinchu, Taiwan  
Tel: 886-3-563-1999  
Fax: 886-3-563-1189  
<http://www.holtek.com.tw>

**Holtek Semiconductor Inc. (Sales Office)**

11F, No.576, Sec.7 Chung Hsiao E. Rd., Taipei, Taiwan  
Tel: 886-2-2782-9635  
Fax: 886-2-2782-9636  
Fax: 886-2-2782-7128 (International sales hotline)

**Holtek Semiconductor (Shanghai) Inc.**

7th Floor, Building 2, No.889, Yi Shan Rd., Shanghai, China  
Tel: 021-6485-5560  
Fax: 021-6485-0313  
<http://www.holtek.com.cn>

**Holtek Semiconductor (Hong Kong) Ltd.**

RM.711, Tower 2, Cheung Sha Wan Plaza, 833 Cheung Sha Wan Rd., Kowloon, Hong Kong  
Tel: 852-2-745-8288  
Fax: 852-2-742-8657

**Holmate Semiconductor, Inc.**

48531 Warm Springs Boulevard, Suite 413, Fremont, CA 94539  
Tel: 510-252-9880  
Fax: 510-252-9885  
<http://www.holmate.com>

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